

## Technical Data CMS 933 HP

Knitting Unit	
Carriages / knitting systems	2 x 3
Combined knitting-transfer systems with split function [01]	6
Electronic wear-free selection systems with 2 selection points	16
Dynamic tension setting with step motors. Extremely quick adjustments of stitch tension with PTS (Power Tension Setting).	●
Drive / Racking	
Main drive: programmable speed; variable stroke; Power-RCR-System (Rapid Carriage Return); flexible speed adjustment using starting bar: CFC-protective system (Carriage Force Control)	●
Max. knitting speed (m/s) [02]	1,2
Racking: Racking course max. 4", programmable racking speed	●
Needle bed	
Nominal width / max. working width, in inches (cm)	96 (244)
In tandem version max. inches (cm)	2 x 46 (117)
Gauges [03]	E 5 – 16
Gauge conversion [04]	E 5 – 16
Fixed knockover bits	●
Moveable holding-down jacks on both needle beds	●
Pelerine spring-transfer needle with spring-loaded latch	●
Needle detector	●
Needle exchange [05]	●
Illuminated working space and fabric collection chamber	●
Shock stop motion, front / rear	●   ●
Central lubrication of needle bed elements and carriage slide bars	●
Yarn guide	
Yarn control units [06]	36   30   26
Active thread clamp left / right	●   ●
Lateral yarn tensioners with scale and following permanent thread break, on each side	16
Thread deflectors for optimum yarn guidance	●
Yarn feeder rail / yarn feeder	4   16
Intarsia yarn feeder	○
Plating kit consisting of plating yarn feeder and bobbin holder	○
Plush device	○
2 additional holders for 7 bobbins each [07]	●   ○
Additional holders for bobbins mounted on the rear side of the machine	○
Yarn feed unit	
Friction feed wheel, 8 tracks each left / right	○   ○
Storage feed wheel, max. 2 x 4 [08]	○
ASCONE® – Stitch Calibration System, 8 measurement points on the right [09]	○
Fabric take-down system	
Main take-down: Wrap take-down, adjustable roller segments	●
Upper take-down	●
Control system / Data processing	
Memory (main computer)	256 MB
Stoll-touchcontrol®: moveable display slide with touchscreen; colour display 800 x 600 pixels	●
2 USB ports; hard-drive; Online via Ethernet	●
Battery back-up: correct continuation of the knitting process after power failure	●
Safety devices	
Fully enclosed working area	●
Machine complies with EC-regulations (CE-mark)	●
Machine status lamp	●
Cleaning device	
Suction device with turbine; with cleaning brush on suction tube	●
Dimensions / Weights	
Length: unpacked   in the case   on pallet, approx. in mm	5100   5460   5460
Width: unpacked   in the case   on pallet, approx. in mm	1062   1468   1420
Height: unpacked   in the case   on pallet, approx. in mm	2050   2088   1810
Weight: net   gross with cage   gross with pallet, approx. in kg	2060   3190   2540
Connection value, depending on operating status (kW)	3,0

- Standard equipment
- Special equipment

[01] All systems are fully independent. Knitting with the three-way technique, or simultaneous transfer to the front and rear.

[02] Depends on yarn and pattern structure. With gauge E 16 1.0 m/s.

[03] Gauges E 5 | 7 | 8 | 10 | 12 | 14 | 16

[04] Conversion possible to a CMS 933 HP multi gauge.

[05] With needle gauge

Machine gauge E 5 ○ 4 | ● 5

Machine gauge E 7 ○ 5 | ● 7 | ○ 8

Machine gauge E 8 ○ 7 | ● 8

Machine gauge E 10 ● 10 | ○ 12

Machine gauge E 12 ○ 10 | ● 12

Machine gauge E 14 ● 14

Machine gauge E 16 ● 16

[06] For gauge E 5 | 7 + 8 | 10 and higher

[07] For gauge E 5 | 7 and higher

[08] Requires transformer, not in combination with ASCONE®.

[09] System for measuring and regulating the stitch length.

We reserve the right to make technical changes as our products are continuously undergoing further development. All data valid at time of printing 01/12-E.