

## Technical Data CMS 730 T knit&wear

Knitting Unit	
Carriages / knitting systems	1 x 3
Combined knitting-transfer systems with split-function [01]	3 [02]
Electronic wear-free selection systems with 2 selection points	8
Dynamic tension setting with step motors. Extremely quick adjustments of stitch tension with PTS (Power Tension Setting).	●
Drive / Racking	
Main drive: programmable speed; variable stroke; Power-RCR-System (Rapid Carriage Return); flexible speed adjustment using starting bar; CFC-protection system (Carriage Force Control)	●
Max. knitting speed (m/s) [03]	1,2
Racking: Racking course max. 4", programmable racking speed [04]	●
Racking additional beds front/rear: Racking course max. 2"; programmable racking speed	●
Needle bed	
Nominal width / max. working width, in inches (cm)	72 (183)
Gauges	E6.2   7.2
Gauge conversion	E6.2   7.2
Fixed knockover bits	●
Moveable holding-down jacks on both needle beds [05]	●
Pelrine spring-transfer needle with spring-loaded latch	●
Needle detector	●
Thread clamping and cutting device, independent of carriage, 8 per side	● [06]
Illuminated working space	●
Shock stop motion, front / rear	●   ●
Central lubrication of needle bed elements and carriage slide bars	○ [07]
Additional beds	
2 additional beds with transfer elements	●
Nominal width/max. working width, in inches (cm)	72 (183)
2 external transfer systems	●
Shock stop motion, front/rear	●   ●
Yarn guide	
Yarn control units [08]	24   20
Active thread clamp left / right	●   ●
Lateral yarn tensioners with scale and following permanent thread brake, on each side	12
Thread deflectors for optimum yarn guidance	●
Yarn feeder rail / yarn feeder	4   16
Intarsia yarn feeder	○
Plating kit consisting of plating yarn feeder and bobbin holder	○
2 holders for 4 bobbins each	○
Additional holders for bobbins mounted on the rear side of the machine	○
Yarn feed unit	
Friction feed wheel, 8 tracks each left / right	●   ●
Storage feed wheel, max. 2 x 3 [09]	○
ASCON® – Stitch Calibration System, 8 measurement points, left right [10]	○
Stoll-multiflex® fabric take-down system	
Main take-down: Tangential method of functioning, adjustable individual roller segments	●
Upper take-down	●
Take-down comb for start of fabric on empty needles	●
Control system / Data processing	
Memory (main computer)	256 MB
Stoll-touchcontrol®: moveable display slide with touchscreen; colour display 800 x 600 pixels	●
2 USB ports; hard-drive; Online via Ethernet	●
Battery back-up: correct continuation of the knitting process after power failure	●
Safety devices	
Fully enclosed working area	●
Machine complies with EC-regulations (CE-mark)	●
Machine status lamp	●
Cleaning device	
Suction device with turbine; with cleaning brush on suction tube	●
Dimensions / Weights	
Length: unpacked   in the case   on pallet, approx. in mm	3550   3848   3848
Width: unpacked   in the case   on pallet, approx. in mm	909   1150   1102
Height: unpacked   in the case   on pallet, approx. in mm	2050   1938   1810
Weight: net   gross with case   gross with pallet, approx. in kg	1520   2140   1720
Connection value, depending on operating status (kW)	2,3

- Standard equipment
- Special equipment

[01] All systems are fully independent. Knitting with the three-way technique, or simultaneous transfer to the front and rear.

[02] With split function.

[03] Depends on yarn and pattern structure.

[04] Rear needle bed

[05] Adjustable and variable on the holding down depth

[06] Independent of carriage.

[07] For type 586, component type 001-004, no retrofit at customer possible.

[08] For gauge E 6.2 | 7.2

[09] Requires transformer, not in combination with ASCON®.

[10] System for measuring and regulating the stitch length.

We reserve the right to make technical changes as our products are continuously undergoing further development. All data valid at time of printing 06/13-E.